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j. The repair shop.

k. The vocational school for repair mechanics and foundry workers.

The following plants, located outside of the area proper, were to be serviced with water and sewage systems as well as the above plants:

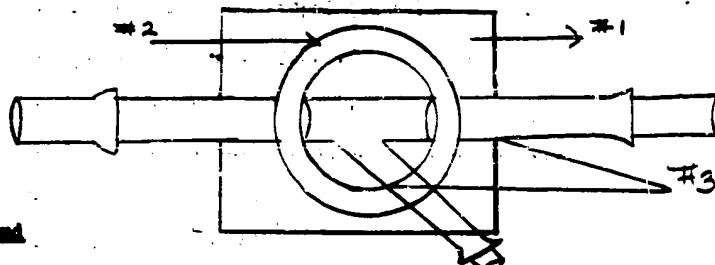
a. Plant #29, manufacturing airplane motors.

b. The locomotive manufacturing plant.

c. The silicon-carbide plant.

Besides the above plants the water and sewage system was to serve the needs of the so-called "Great Zaporozhe", the new portion of Zaporozhe which was also known as the "socialized city".

2. PVK was also responsible for the construction of pumping stations which were to be used to raise water from the Dnepr River and pump it into the water system. This water was purified and chlorinated for drinking purposes. PVK also had the job of constructing the main sewer which carried the sewage to a disposal plant located at the village of Novo Nikolaivka where the sewage was treated and later passed on into the lower Dnepr.
3. The water mains for the area were laid in pairs or in three lines, all placed parallel. The mains were made of cast iron with a diameter of about 1,200 mm. Elbows were of the same material. The pipes were joined together with lead. There were four types of pipe used for the branch lines, as follows:
 - a. Cast iron pipes, 100 mm in diameter, held together with concrete.
 - b. Cast iron pipes sealed with rubber washers.
 - c. Iron pipes joined by welding.
 - d. Asbestos and concrete pipes with flexible joints. The joints were asbestos sleeves lined with rubber rings.
4. For sewage disposal, concrete pipes ranging from 100 to 500 mm in diameter were used. Ceramic pipe was used where it was felt the sewage contained chemical elements that would be harmful to concrete pipe. In certain cases where sewage pipes had to pass under railroads or heavily traveled roads, iron pipes were used. Whenever a turn or curve was necessary in laying sewer pipe, curved pipe was not used. Instead, wells were constructed of concrete sectional rings. These sections were laid one on top of another and the whole placed on a concrete base.



Legend

- #1 is the concrete foundation on which the sections are laid.
 #2 is a concrete and steel ring 1,000 mm in diameter and 8/10 of an meter in height.
 #3 is where a cement mixture is placed to hold the pipes in place.

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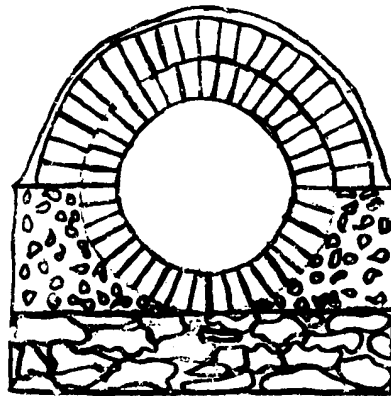
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The height of the well depended upon the depth at which the sewer pipe was laid and which, accordingly, determined the number of sectional rings to be used. The top of the well was reduced in order to provide a narrower opening at the street level; the reduction from 1,000 mm to 600 mm being accomplished by a cone-shaped ring. Iron rings were placed inside the well for easy access by workmen and similar wells were placed along straight lines at intervals of 40 to 60 meters for inspection and cleaning purposes.

6. All sewage lines eventually entered into one of two collectors which were laid on the bottom of two natural ravines or depressions. These collectors were called:
 - a. The collector of the aluminum plant and was along the Depression #1.
 - b. The collector of the metallurgical plant along the Depression of Kapustyanka.

Both collectors were of brick construction and were formed into the shape of covered canals. First a rubble bed was placed in the trench to a thickness of 200 mm. This rubble was kept together by a loose mixture of cement. A semicircular concrete bed was laid on this rubble base to accommodate the conduit or canal. This latter was constructed of wedge-shaped brick to form a circular canal. The inside, bottom of this bricked circle was carefully checked as laid in order to make sure the proper grade, or drop was provided. Over the top of this bricked canal was laid a half-circle of wedge shaped brick for protection and over the whole was a thin, concrete layer for additional protection.



The inside diameter of the "Aluminum Plant Collector" was 800 mm while the "Metallurgical Plant Collector" was 1,000 mm. Where it was necessary to provide for curves, brick wells were constructed with an open, curved canal at the bottom. The inside curve was constructed in such a fashion as to permit the sewage to flow at the proper tangent measured in relation to the angle of the crossing axis of the canals to be accommodated by the curve. The top of these wells were square and were covered by a cast iron cover.

7. It should be noted that the above two collectors were not the main sewage canal. This was of much more complicated construction due to the fact that it was laid along the bank of the Dnepr River where there was much underground water close to the surface. In constructing this main collector it was necessary to do the work during the driest season, for the trenches had to be dug to a depth of six to seven meters while the underground water level, even during the driest season of the year, was as close to the surface as 0.8 to 0.9 meters. It was necessary to support the walls of the trenches with tongue and grooved lumber in

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equipment was scarce and organizational and administrative methods poor, tens of thousands of workers were needed at Dneprostroi. At the time of their initial employment the great majority of workers had no training nor qualifications at all. From 25% to 30% of all workers were women. Prison labor was also used.

14. Work norms were increased annually on the basis that progress was always being made. Actually, those who made up the schedules for norms would have been liquidated if they failed to recognize the fact that progress was taking place. Norms were always higher than the actual output that could be accomplished. Because of this the leadership, or those in charge, were continually faced with the problem of reporting progress and accomplishment of norms when they had actually failed to do so. Failure to report accomplishment and progress meant liquidation. Reports, therefore, were usually false and never reflected true output. As an example, the work week was 48 hours. One method of falsifying reports was to promote workers to a higher grade in which they did work where no norms were set. However, they actually continued on at their old jobs and could be made to work longer hours, their pay being five to 10% higher. Frequently shock campaigns or special work days were announced, on which the workers contributed an extra day's work without pay. The money earned was given over to such organizations as MOPR (International Organization for the Promotion of Revolution) or to the relief of prisoners of the capitalists. Penalties for failure to contribute work for such causes were severe.
15. As a rule the piece-work pay system was used. Even so, extra monetary rewards had to be made for "overfulfillment of norms". This meant little because of the small buying power of the ruble. Of greater incentive were special food ration rewards; the right to buy extra food. At one point workers digging trenches made between six and seven rubles a day plus one kilogram of bread. They could sell the bread on the black market for 15 rubles and were, therefore, not interested in monetary rewards.
16. The qualifications of Soviet engineers were very low also. At various sites [redacted] young engineers [redacted] if they met up with difficult problems they made no attempt to solve them. As an example, one engineer constructed a sewer around a rock formation rather than remove the rock. [redacted] wooden supports were improperly placed which permitted underground water to fill the sewage canals. Many walls caved in soon after they were dug and had to be redug. At one point where open trenches were to be built for surface water drainage they were to pass under a railroad which had not yet been built. However, the railroad was put in first, necessitating the tunneling of 146 meters of embankment in order to place culverts.
19. The Soviet engineer was constantly harassed with nontechnical duties. He had to encourage team competition, develop stakhanovite workers, keep statistical accomplishments, see to the welfare of the workers and to train his workers constantly. He had to give numerous lectures and encourage and promote individual interest. He had to see that all workers fulfilled their quotas on state loans. He was judged not only on his technical accomplishments but also on his political qualifications, a combination of which was difficult.

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